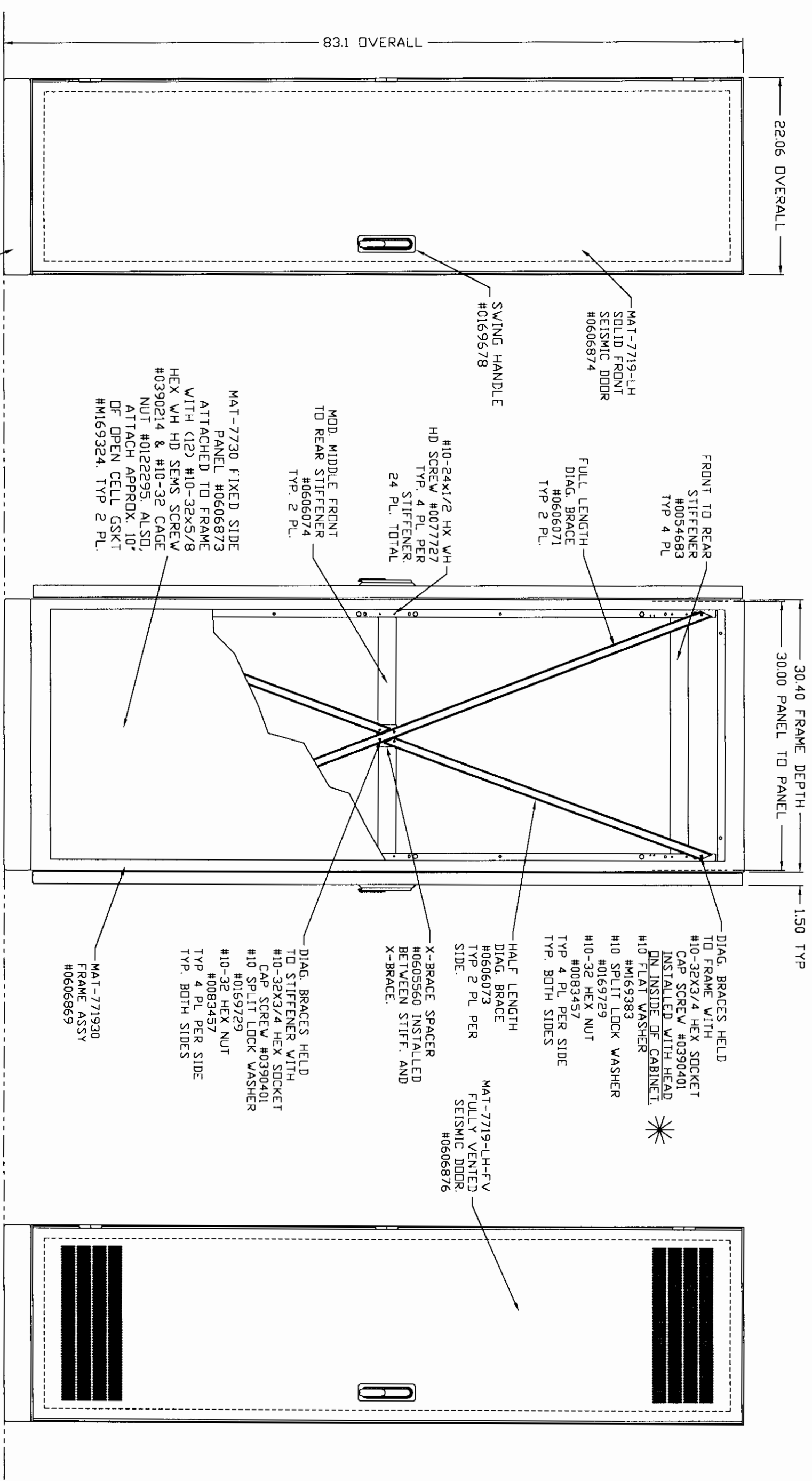


REVISIONS			
REV	DESCRIPTION	DATE	REV. BY
A	RELEASED FOR PROP	9/17/97	



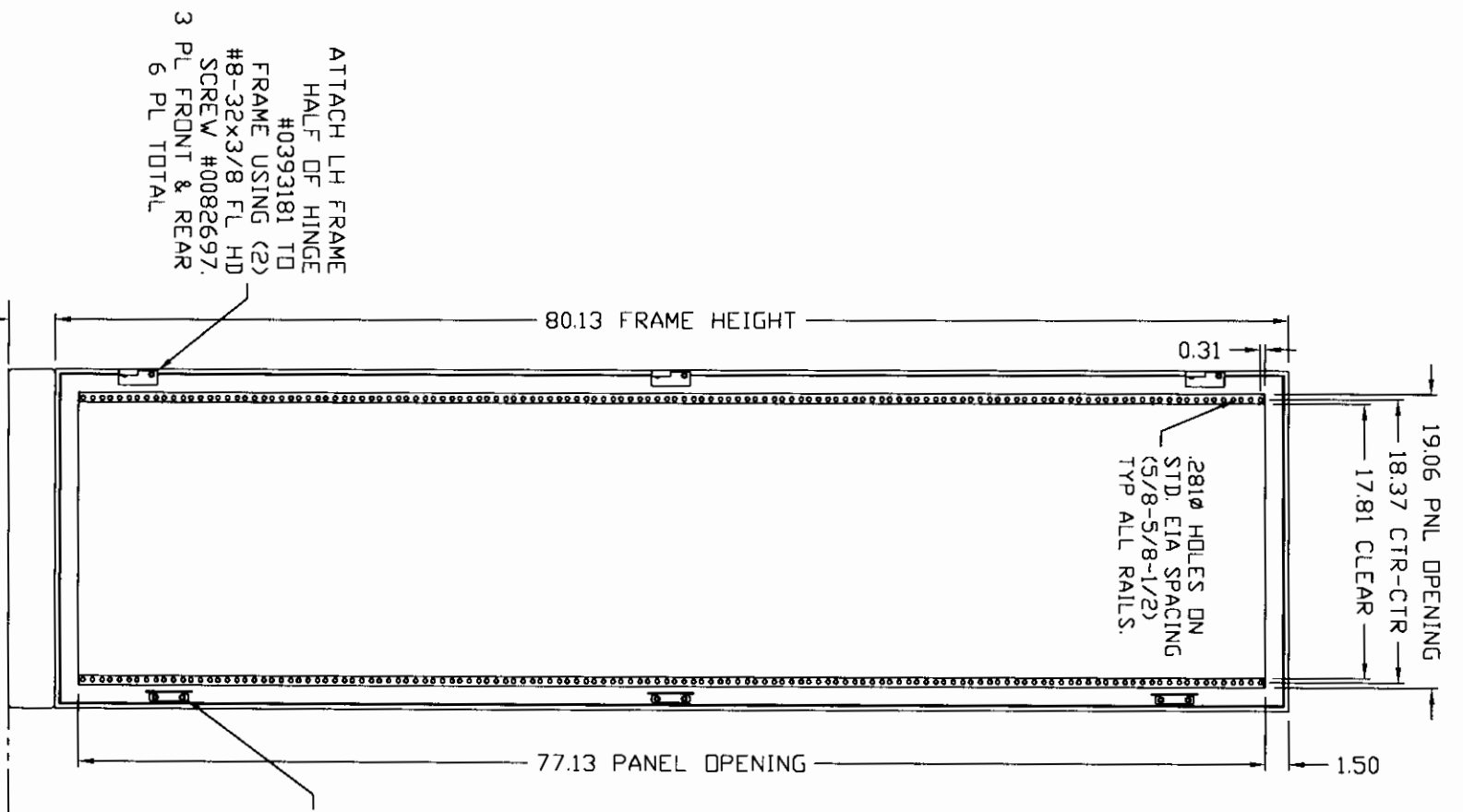
FINISH NOTE: -FRAME & BASE TO BE PAINTED 209T CHARCOAL.

-TOP, DOORS & SIDES TO BE PAINTED 201T LT. GRAY.

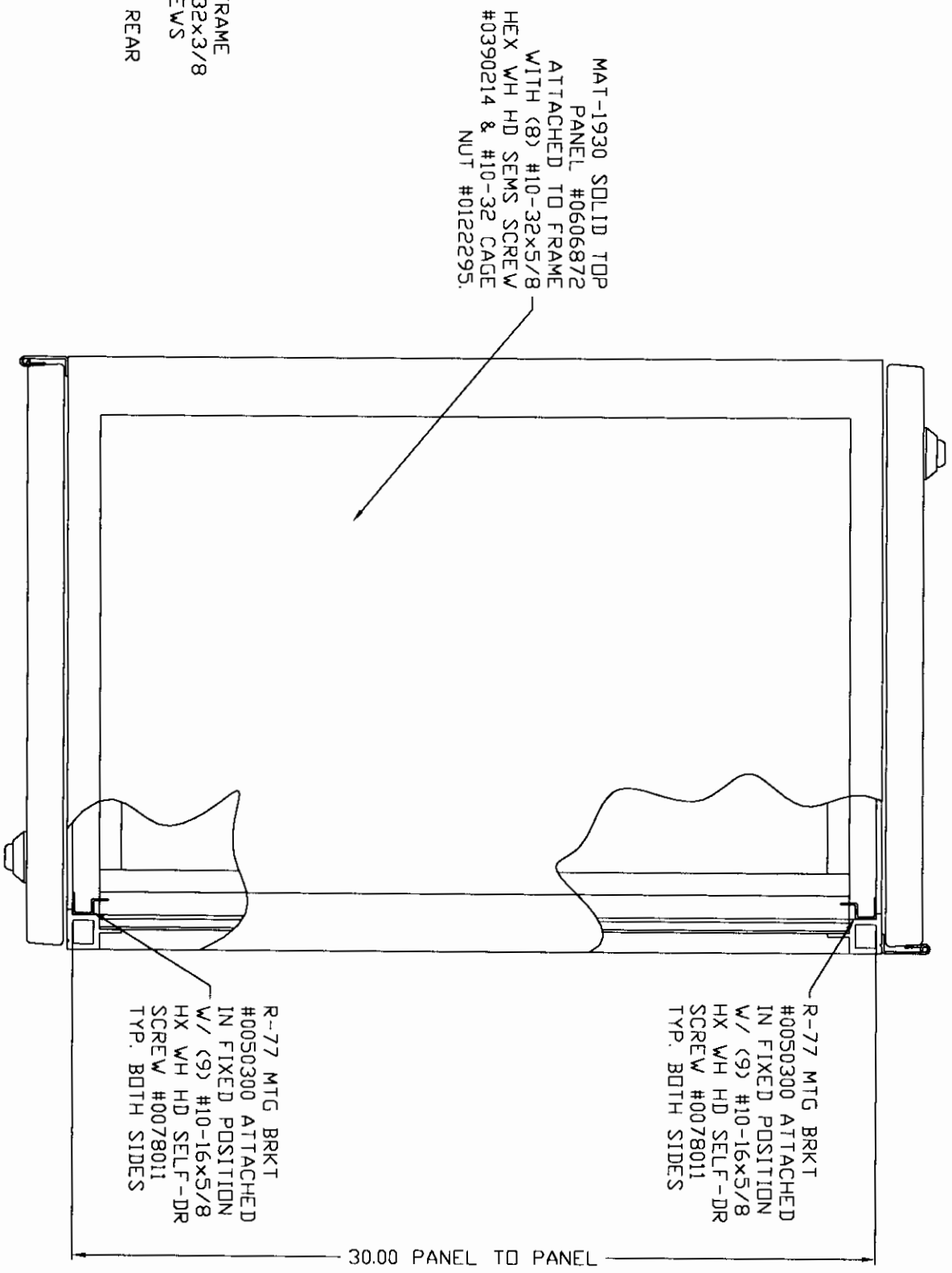
-X-BRACING, STIFFENERS & SPACERS TO BE WASHED ONLY.

PROJECT TITLE: ADVANCED CONTROL SYSTEMS ORIGINATOR: OPTIMA EPSA DISSEMINATION: UNCLASSIFIED PROHIBITED		ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE TO FACE UNLESS NOTED OTHERWISE DIMENSIONS ARE TO CENTER UNLESS NOTED OTHERWISE DIMENSIONS ARE TO CENTER UNLESS NOTED OTHERWISE	
DATE: 9/17/97 DRAWN BY: G. GRADY CHECKED BY: G. GRADY	DATE: 9/17/97 DRAWN BY: G. GRADY CHECKED BY: G. GRADY	THIS TITLE BLOCK IS CONTROLLED UNDER EMD-107 REV. A	SCALE: NOT TO SCALE SHEET: 1 OF 4
Optima EPSA 2166 HIGHLAND INDUSTRIAL BLVD TUCUMCUM, CA 95061-3988		VERT. CABINET ASSY. MAT-771930 ADVANCED CONTROL SYS.	
FSCN NO: 1HT62 SCALE: NOT TO SCALE	DRAWING NO: 0816198	REV: A	REV: A

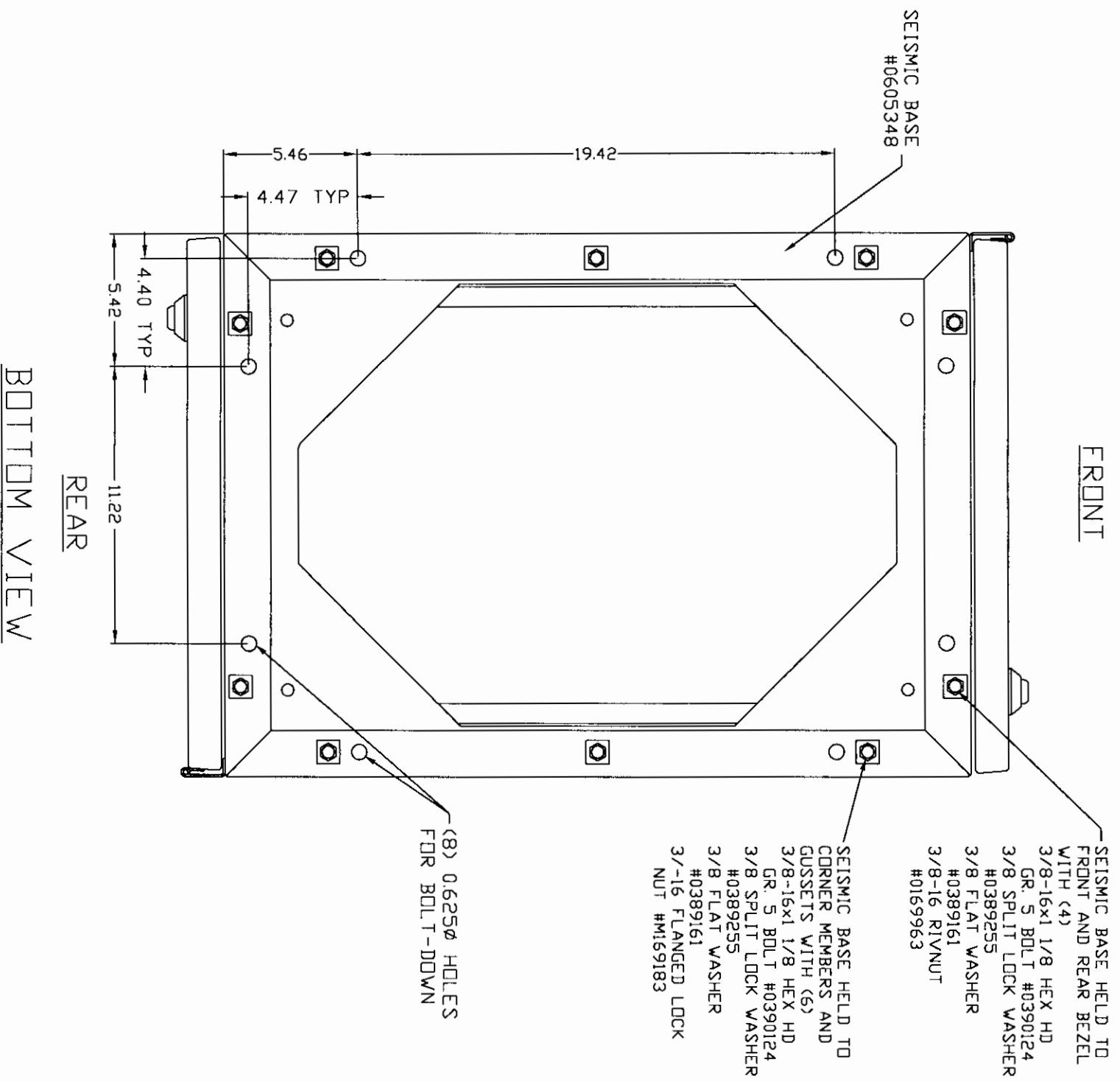
FRONT VIEW
SHOWN WITHOUT DOORS



FRONT
TOP VIEW



VERT. CABINET ASSY., MAT-771930	
ADVANCED CONTROL SYS.	
TSR NO.	DRAWING NO.
1HT62	0816198
DATE	REV
NOT TO SCALE	A
2 OF 4	



VERT. CABINET ASSY., MAT-771930	
ADVANCED CONTROL SYS.	
ISSN NO	DRAWING NO
1H162	0816198
SCALE NOT TO SCALE	REV
3 OF 4	A

ROLLER ASSY TO CONSIST OF:
(1) ROLLER PIN SCREW #0169682
(1) ROLLER BEARING #0169683
(2) NYLON ROLLERS #0169676
TYP. 3 PL PER DOOR
TYP. 6 PL TOTAL

ACTUATING BRKT #0393162
ATTACHED TO PAINTED LOCKING
CHANNEL #0393172 WITH
(4) #8-32x3/8 HEX WH HD
SCREWS #0077626
TYP 2 PL TOTAL

CAM #0393163 ATTACHED
TO ACTUATING BRKT
#0393162 WITH:
(1) SHOULDER SCREW
#0169317
(1) FLANGED BEARING
#0169498
TYP. 2 PL TOTAL

LOCKING CHANNEL GUIDE TO
GUIDE TO CONSIST OF:
(1) NYLON GLIDE PAD #0169674
(AR) 1/4 VHB TAPE #0169584
(1) GUIDE BRKT #0393160
(2) #8-32x3/8 PH FL SCREW
#0082697
TYP. 2 PL PER DOOR
TYP. 4 PL TOTAL

ATTACH BLACK
BUMPER #0083969
AS SHOWN
TYP 4 PL PER DOOR
TYP. 8 PL TOTAL

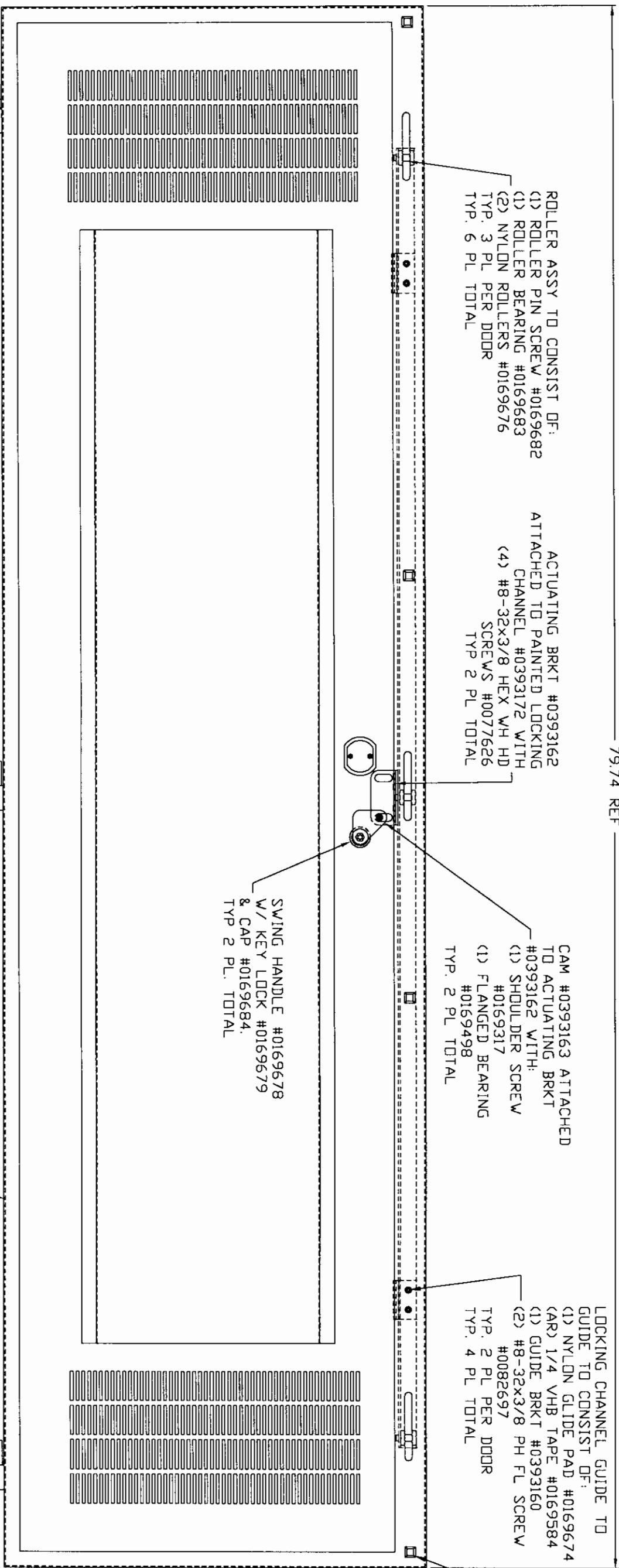
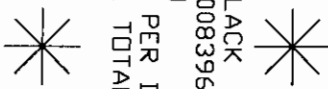
SWING HANDLE #0169678
W/ KEY LOCK #0169679
& CAP #0169684.
TYP 2 PL TOTAL

ATTACH LH DOOR
HALF OF HINGE #0393182
TO DOOR USING (2)
#10-32x5/8 TORX PAN
HEAD SCREWS #0390484
NUT PLATE #0077737
TYP. 3 PL PER DOOR
TYP. 6 PL TOTAL

INTERNAL VIEW
OF LH-FV DOOR

MAT-7719LH-FV
DOOR PNL #0606876

21.67 REF



VERT. CABINET ASSY., MAT-771930		REV
ADVANCED CONTROL SYS.		A
FORM NO	DRAWING NO	
IHT52	0816198	
KATE NDT TO SCALE	4 OF 4	